

# Removal of Pollution with Dye Reactive Yellow 145 From Waste Water Using Novel Nano Poly TGM: As A Model of Health Study

Ali Fadhil A. Al-Ameri<sup>1</sup>, and Mohammad N. Al-Baiati<sup>2</sup>

<sup>1</sup>Department of Chemistry, College of Education for Pure Sciences, University of Kerbala, Karbala City, Iraq

<sup>1</sup>Corresponding Author: [mohammad.nadhum@uokerbala.edu.iq](mailto:mohammad.nadhum@uokerbala.edu.iq)

## Abstract

Poly (Terphthalic Acid-Co-Glycerol-G-Maleic anhydride) was synthesized by esterification process, by dissolution method. Preparation of a linear co-polymer as a first step from the reaction of Terphthalic acid with glycerol; Then an amount of Maleic anhydride was added to the resulting linear co-polymer reaction to get the Novel Nano Poly TGM. This nano co-polymer was characterized by the FT-IR spectroscopy, 1H-NMR and Atomic force microscopy (AFM). The average particle height was equal to 8.3 nm. The impact of three different temperatures (298, 308, and 318 K) and four different concentrations (1, 3, 5 and 7 ppm) of nano co-polymer has been studied and it is clear that they play a critical part in the adsorption process, and the experimental results showed that the adsorption of dyes (Reactive Yellow 145) on the surface of this nanopolymer diminishes as the temperature rises, indicating that it is an exothermic process. It was also discovered that the efficient nanocopolymer completed the effective bile removal from aqueous solution.

**Keyword:** Newly created Graft Nano Co-polymers; Characterization of nano polymer; Pollutions; Adsorptions; Reactive Yellow 145.

## 1. Introduction

Nanomaterials are materials with a small size range (1 to 100 nm). Controlling the size and shape of the nanoscale enables the characterization, design, installation, and application of materials, systems, and devices [1]. Pollution is one issue that needs great attention. Pollutants must be eliminated because they endanger people, health and aquatic life, and among the most important water pollutants (dyes, organic compounds, heavy metals, medicines and everything that spoils and changes the natural properties of water). Industrial dyes are used in a variety of areas in the modern era, for example, to color textiles, hair, leather, papers, meals and cosmetics [2]. There are many toxic and dangerous dyes, and some of them consume 2% in wastewater after their production, such as painting dyes, and the other 10% used in textile coloring. What increases its danger is water (the universal solvent) [3, 4]. Where the dyes show a high solubility in water and make their removal more difficult through traditional procedures, one of the most important of these methods is the adsorption method on the surface of a nano polymer. Many harmful components from the water system, where we note that many researchers have tended to develop new high-quality materials using nanomaterials, more and larger adsorbents because the particles on the nanoscale interact in a way that is different from what they are in their natural size [5]. Our research also reveals the adsorption of dyes by manufacturing poly(terephthalic acid - glycerol - G - maleic anhydride) nanoparticles and the results obtained. The nanopolymer was shown to be quite effective. at getting rid from pollutants.

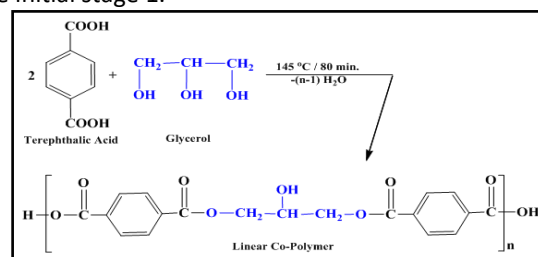
## 2. Materials and Mouthed

Terphthalic acid, Glycerol and Maleic anhydride, and

other chemicals were used in this work were of analytical grade.

### Synthesis of graft PTGM nanoparticles

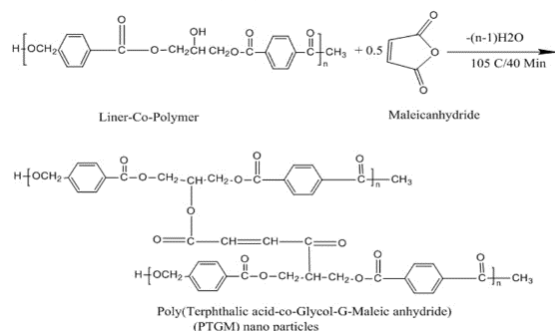
Poly (Terphthalic Acid-Co-Glycerol-G-Maleic anhydride) nano particle was synthesis by two steps; the esterification technique was used to make the nano polymer, and the preparation method is shown below: The initial stage is: They were assembled together in a 200 mL beaker (332gm, 2.0 mol) of Terphthalic acid and (50 mL) of dimethyl sulfoxide (DMSO). A thermostat is built into this beaker. Using a magnetic stirrer, gently heat the mixture to 40 °C to form a clear liquid, and add (92gm ,1.0 mol) glycerol to the solution. We next gently heat the mixture to 120 °C, then add 25 ml of xylene to the reaction flask in 2-drop increments until the water from the esterification process is drained and the flask is softly heated. After (80 minutes at 145 °C), the heating was stopped because the water no longer prepared the nano polymer. Then as suggested by the equation, the reaction beaker was allowed to cool to about 50 °C, as shown in the initial stage 1.



*The initial stage of linear polymer synthesis*

In the second stage; We dissolved (0.5 mol, 58 g) maleic anhydride in 10 mL DMSO, heated to 40°C, and added it to the mixture (made in the first step above). The beaker was slowly heated to 90 °C, then droplets of xylene were

introduced in batches (2 drops per batch) until the water stopped leaking at 105°C after 40 minutes. To make PTGM nanoparticles. Allow the reaction flask to cool to room temperature before adding cold distilled water to the suspension solution generated after 6 hours. Then, as stated in equation 2, permit the suspension solution to precipitate overnight before filtering, washing with distilled water, and drying.



*The second stage of the Synthesis of graft PTGM nanoparticles*

### Polymer Purification

Since the nano polymer can be contaminated in trace amounts by solvents or monomers that did not react or in the presence of other contaminants, it must be filtered. After separation, an appropriate solvent was used to dissolve the synthesized nano polymer, as well as to precipitate it. A 5% concentration was added while vigorous "stirring" was continued according to the proposed protocols [6] Polymers and solvents are miscible with non-solvents, separate the solid polymer from the solution as soon as it settles. To increase the purity of the polymer, repeat the melting and re-deposition process three times [7] After purification, the nano polymer is ready for use. The new composite polymer was dried at 57°C and stored in a vacuum desiccator, to be performed and tested for diagnosis [8].

### Adsorption behavior of Graft Nano Co-polymers

The adsorption of a new nano-polymer on dyes was examined using the following technique to generate dye solutions (reactive bile): A solution of Reactive yellow dye was made by immersing (0.5 g) of the dye in a certain amount of distilled water and then diluted to (1000 ml) to establish a concentration (500 parts per million). From this concentrated solution, the dilute solutions were prepared in concentrations (1, 3, 5 and 7 ppm) by taking the appropriate volume of the concentrated solution and then diluting it with (100 ml) distilled water. Its absorption was measured after 60 minutes of taking the vials containing the solution, which consists of a nano polymer adsorbent surface with a weight of (0.012) and the dye adsorbent (Reactive yellow), from being placed in the vibrator at a temperature of 298 K. Then samples were taken from them at successive times and the absorbance was measured through the spectral changes of visible and ultraviolet rays over time. The amount of adsorbed dyes (Reactive yellow) on the surface of the new nano polymer was calculated from the next equation [9].

$$Q_e = (\text{Co}-\text{Ce}). V_{\text{sol}} / W_t (1)$$

## 3. Discussion and Results

The nano polymer was generated through the esterification process, and analyzed using (FT-IR, <sup>1</sup>H-NMR, AFM) technology. The first step is as follows: The FT-IR spectra of a linear co-polymer are depicted in Fig 1, which reveal a strong broad band at 3,423 cm<sup>-1</sup> owing to OH alcohols due to hydrogen bonding, as well as a faint band at roughly 2,902 cm<sup>-1</sup> due to -OH of carboxylic acid, whereas the bands it occurred at around 2902 cm<sup>-1</sup> because of the carboxylic acid's -OH. CH hybridized with sp<sup>3</sup> and sp<sup>2</sup> at 2544 and 2,654 cm<sup>-1</sup>, respectively and the spectra indicated a strong band to the ester group's OC band at about 1726 cm<sup>-1</sup>. The spectra reveal faint sharp bands at 1597 cm<sup>-1</sup> - 1158 cm<sup>-1</sup> result Due to the C = C of the benzene ring coupling system, the spectrum reveals faint sharp bands between 1597 and 1158 cm<sup>-1</sup> as well as bands between 1284 and 1259 cm<sup>-1</sup>. The ester adsorption (CO) bands are responsible for these bands, as Van explained. This spectrum matches the linear copolymer's suggested structural structure from the first step.

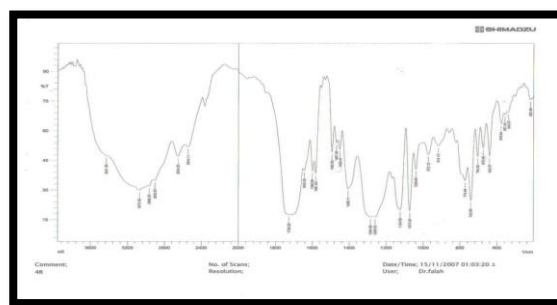


Fig (1): FTIR linear copolymer spectrum.

Fig 2 <sup>1</sup>HNMR spectrum elucidating the signal at 13.24 ppm of the carboxylic acid group proton, as well as the a number of in the 7.53 - 8.10 ppm range for every proton in the aromatic ring, while the signals that appeared at 6.27 - 6.46 ppm for four methylene protons in the copolymer structure, and doubled at 4.24-4.50 ppm for methyl protons, while the triple signal appeared at 3.44 because of the alcoholic proton and our polymer was confirmed by this spectrum [2].

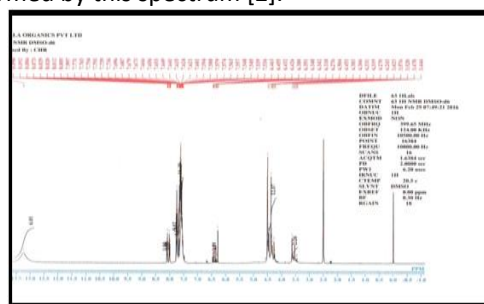


Fig (2): The <sup>1</sup>HNMR spectrum of linear co-polymer

second-stage personalized nano-co-polymer prepared by second-infrared spectroscopy Fig 3 shows the FT-IR spectrum of the copolymer, which revealed a strong broadband at 3500 cm<sup>-1</sup> for alcohols-OH, as well as aliphatic CH, aromatic C=H, and alkenes. = CH at 3140 cm<sup>-1</sup>, and 3050 cm<sup>-1</sup> respectively, plus a strong in situ sharp band (1740 cm<sup>-1</sup>) belongs to the esteric bond (C = O), and a band in it belongs to (CO) ester, and based on the foregoing, this spectrum corresponds to the proposed

structural structure of the as-processed polymer.

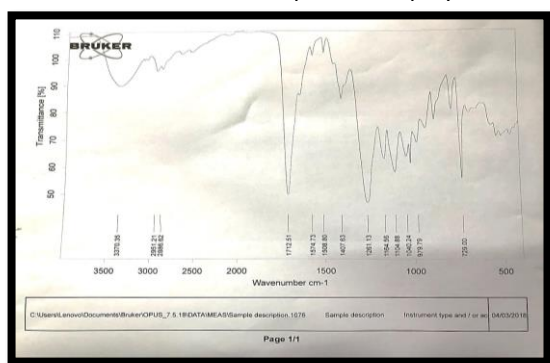


Fig (3): Graft co-polymer's FT-IR spectra

Fig (4), <sup>1</sup>H NMR spectra, revealed DMSO has a single signal at 2.5 ppm., multiple signals in the range 3.5-4.8 ppm that is attributable to the groups [CH<sub>2</sub>-OC = O, -CH = CH-], Protons with aromatic properties as a double signal at 6.81–8.02 ppm, and carboxylic acid protons 12.77 ppm in a single signal.

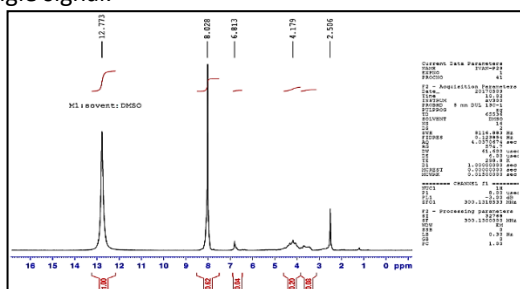


Fig (4): Graft spectrum of polymer 1H NMR

The prepared polymers were measured using the first-stage melting process by atomic force microscopy (AFM); By FIG. (5a, b,c) which expresses the outside surface of linear copolymer nanoparticles. Show the results the coefficient of roughness is 1.19 nm for a linear polymer surface and the square root is 1.37 nm. This implies that dark size of the roughness of the surface is influenced by nanoparticles. and homogeneity, its regular crystal system, the surface, and the average height of the particles, shown in Figure (5a) was equal to 4.80. Table (1) considers the overall rate and different ratios of common linear nanoparticle sizes; the results showed that the molecular size was equal to 94.09 for the linear nanoparticle and Figure (6) It illustrates the The various linear nanoparticle size ratios of the copolymer were distributed. The polymers were discovered to be copolymer nanoparticles, as seen below: Yin Figure (5a, b,c) The outside of the building of linear copolymer nanoparticles.

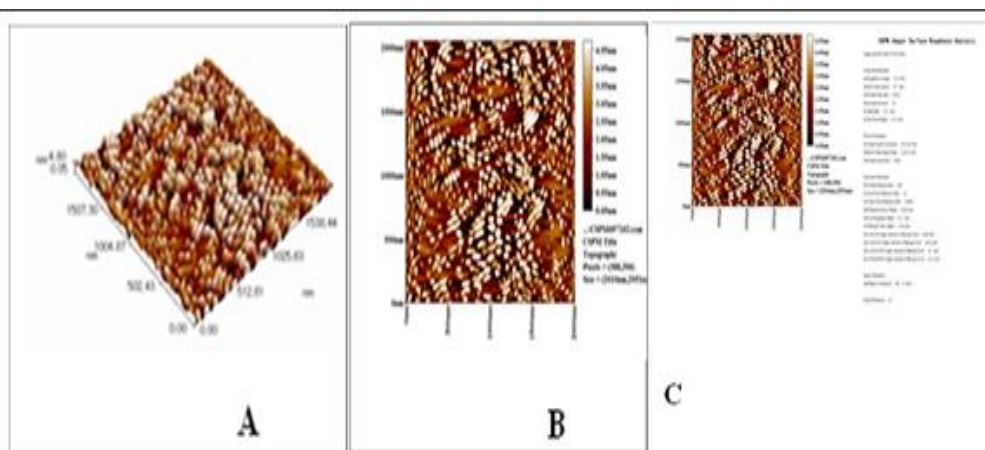


Fig. (5A, B, C) The outer surface of the linear copolymer nanoparticle

Table (1): The total rate of the particle sizes of the linear co-polymer nanoparticle and the different proportions of these volumes

Sample: 1			Code: Sample Code					
Line No:lineno			Grain No.:139					
Instrument: CSPM			Date:2021-06-23					
Avg. Diameter: 94.09 nm			<=10% Diameter:75.00 nm					
<=50% Diameter: 90.00 nm			<=90% Diameter:115.00 nm					
Diameter(n m)<	Volume (%)	Cumulatio n(%)	Diameter(nm)<	Volume(%)	Cumulation(%)	Diameter(nm) <	Volume(%)	Cumulation(%)
75.00	7.1912.9	7.19	100.00	8.637.197.195.0	68.3575.5482.7387.	125.00	1.445.76	93.5399.281
85.00	5	20.14	100.00	44.32	7792.09	130.00	0.72	00.00
90.00	16.5511.	36.69						
95.00	51 11.51	48.20						
		59.71						

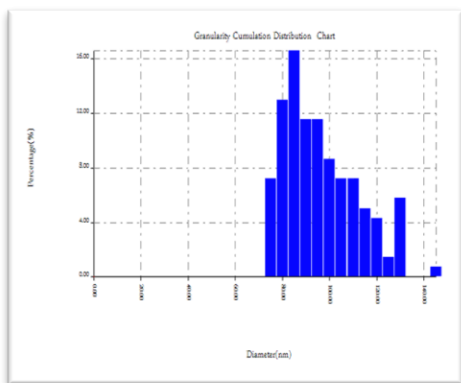


FIG (6): The diameters of linear co-polymer nanoparticles are distributed in varied ratios.

The secondary copolymer particle size, on the other hand,

was determined using a two-stage atomic force microscopy (AFM) approach. The exterior surface of the graft copolymer nanoparticles is seen in Figures 7a, b, c. The surface of the co-grafted polymer has a coefficient of roughness of 2.12 nm, with a square root of 2.44 nm. The average height of the particles was 8.3 nm, indicating that the dark size of the nanoparticles has a vital influence on the surface roughness, regular crystal structure, and surface homogeneity, as shown in Fig7a. Table (2) considers the overall average sizes of copolymer nanoparticles and the various ratios of these sizes; the results show that the molecular size of the copolymer nanoparticles from the graft was 74.39 nm, and Figure (8) depicts the distribution Showing the various particle size ratios of the copolymer nanoparticles

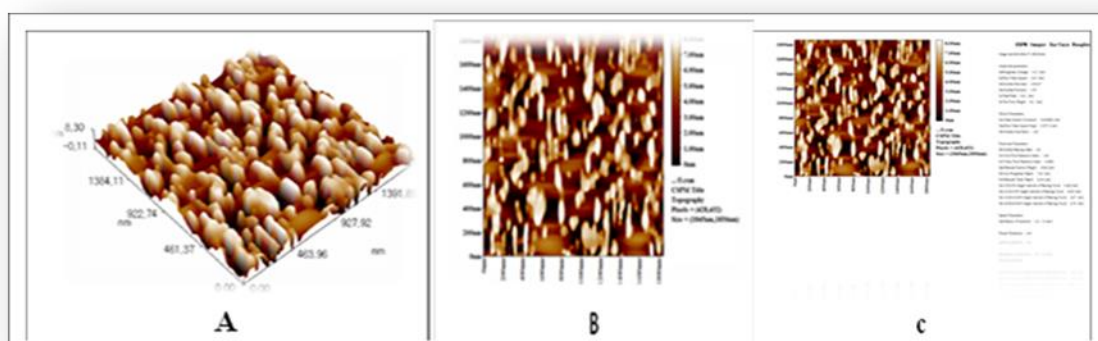


Fig (7A, B, C): Atomic force microscopy image of the grafted polymer showing the outer surface of the copolymer nanoparticle and some of its properties.

Sample:2	Code: Sample Code
Line No.: lineno	Grain No.:208
Instrument: CSPM	Date:2021-07-31
Avg. Diameter:74.39 nm	<=10% Diameter:0 nm
<=50% Diameter:70.00 nm	<=90% Diameter:95.00 nm

Table (2): The overall rate of graft co-polymer nanoparticle particle sizes and the varied proportions of these volumes

Diameter(nm)<	Volume (%)	Cumulation (%)	Diameter(nm)<	Volume (%)	Cumulation (%)	Diameter(nm)<	Volume (%)	Cumulation (%)
55.00	10.58	10.58	85.00	7.69	75.96	115.00	1.44	98.56
60.00	12.98	23.56	90.00	6.73	82.69	120.00	0.48	99.04
65.00	10.10	33.66	95.00	8.14	90.83	125.00	0.48	99.52
70.00	12.11	45.77	100.00	2.40	93.23	130.00	0.48	99.99
75.00	14.40	60.17			94.71	140.00	0.48	100.00
80.00	11.90	72.07						

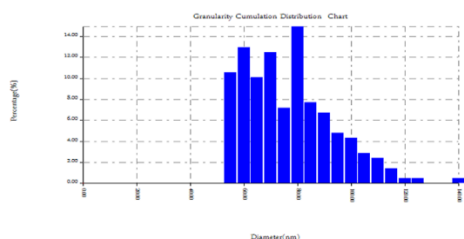


Figure (8): Distribution of the different ratios of the sizes of the graft co-polymer nanoparticles

### Adsorption of Reactive Yellow 145

The titration curve represents the relationship between absorbance and concentration through the graph as

shown in Figure (10). Four generate (1, 3, 5 and 7 ppm) from the (Reactive Yellow 145) solution utilized in the investigation were employed to identify it. As indicated in Fig. 1, These concentrations' absorbance was measured at their highest wavelength (max. = 418 nm) (9).

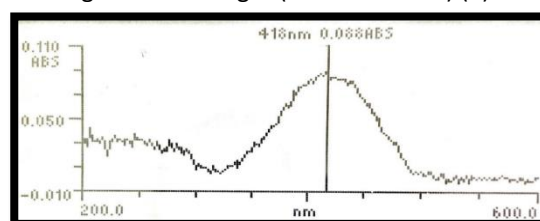


Fig (9) maximum wavelength (λ max) for the (Reactive

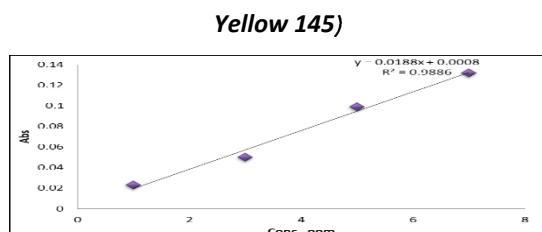


Fig (10): The calibration curve between absorption and concentration of Reactive Yellow 145

Within the thermal range [298-308-318K], the influence of temperature on dye adsorption (Reactive Yellow 145) on the surface of newly manufactured PTGM nanoparticles is shown in Table 3.

The adsorption of the reactive yellow dye on the surface of the grafted PTGM nanoparticles diminishes with increasing temperature, according to the data [7]. The process is exothermic in nature. Any physical adsorption (requires low temperatures) slows down the pace of particles diffusion on the surface of PTGM nanoparticles as the temperature rises [10]. This indicates the presence of a process that includes adsorbed particles dissociating from the adsorbent roof and returning to liquid. [11] as shown in the figure (11).

Conc	298k		308k		318k	
	Ce	Qe	Ce	Qe	Ce	Qe
1	0.0638	7801.6666	0.1702	6915.0000	0.2765	6029.1666
3	0.1702	23581.6666	0.4361	21365.8333	0.7021	19149.1666
5	0.2234	39805.0000	0.5957	36702.5000	0.8617	34485.8333
7	0.2765	56029.1666	0.6489	52925.8333	0.9680	50266.6666

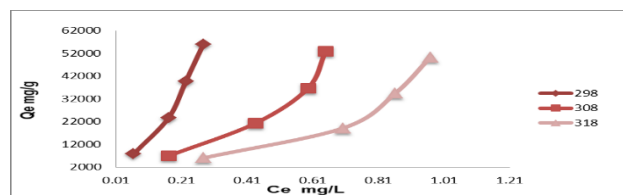


Fig11. Shows the effect of temperature on the polymer at concentrations (1, 3,5 and 7 ppm) and temperatures (298, 308 and 318)

### Adsorption Isotherms

The adsorption of dyes (Reactive Yellow 145) on the nanocopolymer was investigated, and adsorption isotherms were determined. at a temperature of 298 K as shown in Figure (12) and this indicates that the surface of the adsorbent is not homogeneous and that the general shape of the adsorption isotherms according to Giles classification, which Back to Frenelsh Basics from Type S1 [12].

Table (4): adsorption of Reactive Yellow 145 on the roof of the nano copolymer at a temperature of 298K

Temp	Con.(ppm)	C <sub>e</sub>	Q <sub>e</sub>
298K	1	0.0638	7801.6666
	3	0.1702	23581.6666
	5	0.2234	39805.0000
	7	0.2765	56029.1666

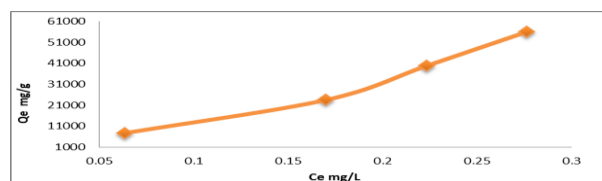


Fig (12): Adsorption isotherm Disperse Red 1dye on the roof of graft co-polymer.

### Frendlich's adsorption equation

Frendlich's adsorption equation is one of the most important equations that expresses the adsorption of materials on heterogeneous surfaces and there are many equations. As for Freundlich's adsorption equation, It is one of the most significant isothermal equations expressed as follows [13].

$$Q_e = K_f \cdot C_e^{1/n} \quad (2)$$

When entering the logarithm on the equation No. (4), the equation becomes as shown in Equation No. (5) and through it The adsorption data of the dyes were processed according to the following linear equation of the logarithmic Freundelich equation.

$$\log Q_e = \log K_f + (1/n) \log C_e \quad (3)$$

C<sub>e</sub>: the equilibrium concentration of adsorbents (mg/L). While Q<sub>e</sub>: the amount of adsorbent at equilibrium (mg/g). K<sub>f</sub>, n are isothermal constants indicating the adsorption amplitude and density, respectively. Table (5) and Figure (13) show the extent of adsorption of Disperse Red 1 color on the surface of the newly synthesized nanopolymer with Freundlich's equation, by sketching the connection between Log Q<sub>e</sub> vs Log C<sub>e</sub>, we get straight lines as indicated below.

Table (5): Adsorption of reactive yellow dye on the roof of a synthetic graft co-polymer at 298 K (by applying the Freundlich equation).

Conc	298K		308K		318K	
	LogC <sub>e</sub>	LogQ <sub>e</sub>	LogC <sub>e</sub>	LogQ <sub>e</sub>	LogC <sub>e</sub>	LogQ <sub>e</sub>
1	1.1951	3.8921	0.7690	3.8397	0.5583	<b>3.7802</b>
3	0.7690	4.3725	0.3604	4.3297	0.1536	<b>4.2821</b>
5	0.6509	4.5999	0.2249	4.5646	0.0646	<b>4.5376</b>
7	0.5583	4.7484	0.1878	4.7236	0.0141	<b>4.7012</b>

TABLE 6. Freundlich constant value of Disperse Red 1adsorbed on roof of graft co-polymer at ( 298K)

R2	Kf	-N	Temp
<b>0.9866</b>	284315.1486	0.7566	298K
<b>0.9725</b>	82186.4080	0.7003	308K
<b>0.9574</b>	43641.5332	0.6282	318K

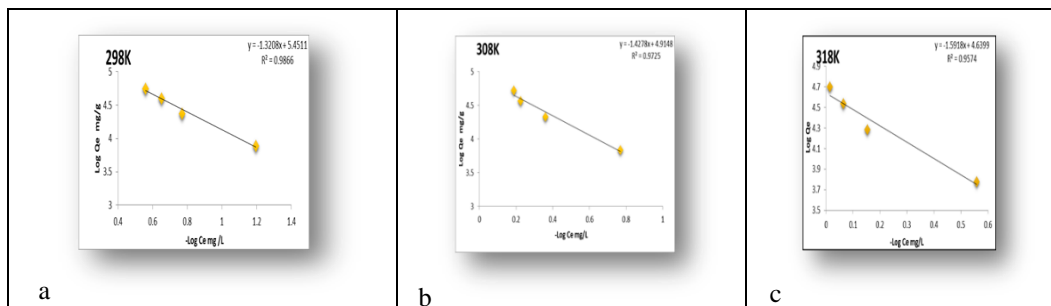


Fig13. The Freundlich isotherm adsorbs the Reactive Yellow 145 dye on the surface of the new graft co-polymer at a) 298 K, b) 308 K, c) 318 K.

## 4. Conclusion

The novel nano co-polymer was synthesized from the reaction of Terphthalic acid with Glycerol to produce in the first step a linear co-polymer, and then maleic anhydride was added as step two. It has been shown that the nano-grafted copolymer is highly effective for removing dyes and pollutants at a temperature of 25 degrees and neutral acidity by using an adsorbent surface for the adsorption of the effective yellow dye in our research. Having a crystal structure

## References

1. Bayda S, Adeel M, Tuccinardi T, Cordani M, Rizzolio F. The history of nanoscience and nanotechnology: from chemical–physical applications to nanomedicine. *Molecules*. 2019;25(1):112. Available from: <https://www.mdpi.com/1420-3049/25/1/112#>
2. Selvaraj V, Karthika TS, Mansiya C, Alagar M. An over review on recently developed techniques, mechanisms and intermediate involved in the advanced azo dye degradation for industrial applications. *Journal of molecular structure*. 2021;1224:129195. <https://doi.org/10.1016/j.molstruc.2020.129195>
3. Shindhal T, Rakholiya P, Varjani S, Pandey A, Ngo HH, Guo W, Ng HY, Taherzadeh MJ. A critical review on advances in the practices and perspectives for the treatment of dye industry wastewater. *Bioengineered*. 2021;12(1):70–87. <https://doi.org/10.1080/21655979.2020.1863034>
4. ABD ALI MJ, AL-BAIATI MN. Synthesis of a novel Three-Dimensional nano co-polymer and studying the Ability of Drug Delivery System. *International Journal of Pharmaceutical Research*. 2020;12(4):841-9. <https://doi.org/10.31838/ijpr/2020.1204.119>
5. Sajid M, Nazal MK, Baig N, Osman AM. Removal of heavy metals and organic pollutants from water using dendritic polymers based adsorbents: a critical review. *Separation and Purification Technology*. 2018;191:400-23. <https://doi.org/10.1016/j.seppur.2017.09.011>
6. Parlapiano M, Akyol Ç, Foglia A, Pisani M, Astolfi P, Eusebi AL, Fatone F. Selective removal of contaminants of emerging concern (CECs) from urban water cycle via Molecularly Imprinted Polymers (MIPs): Potential of upscaling and enabling reclaimed water reuse. *Journal of Environmental Chemical Engineering*. 2021;9(1):105051. <https://doi.org/10.1016/j.jece.2021.105051>
7. Abd Al-Aama ZM, AL-Baiati MN. Synthesis of a New Co-Polymer and Studying its ability as Drug Delivery System. *Journal of Pharmaceutical Sciences and Research*. 2018;10(4):723-32. Available from: <https://www.proquest.com/openview/416e859dcef4b21fd179660a53a7bf46/1?pq-origsite=gscholar&cbl=54977>
8. Yagoub H, Zhu L, Shibraen MH, Altam AA, Babiker DM, Liang S, Jin Y, Yang S. Complex aerogels generated from nano-polysaccharides and its derivatives for oil–water separation. *Polymers*. 2019;11(10):1593. <https://doi.org/10.3390/polym11101593>
9. Hasan AF, Kareem MM, Al-Baiati MN. Synthesis a novel nano co-polymer and using as carrier drug system. *International Journal of Pharmaceutical Research*. 2020;12(4):850-589. <https://doi.org/10.31838/ijpr/2020.12.04120>
10. Jalil AA, Triwahyono S, Adam SH, Rahim ND, Aziz MAA, Hairom NHH, Razali NAM, Abidin MA, Mohamadiah MKA. Adsorption of methyl orange from aqueous solution onto calcined Lapindo volcanic mud. *Journal of Hazardous Materials*. 2010;181(1-3):755-62. <https://doi.org/10.1016/j.jhazmat.2010.05.078>
11. Akpomie KG, Dawodu FA, Adebowale KO. Mechanism on the sorption of heavy metals from binary-solution by a low cost montmorillonite and its desorption potential. *Alexandria Engineering Journal*. 2015;54(3):757-67. <https://doi.org/10.1016/j.aej.2015.03.025>
12. Giles CH, Smith D, Huitson A. A general treatment and classification of the solute adsorption isotherm. I. Theoretical. *Journal of colloid and interface science*. 1974;47(3):755-65. [https://doi.org/10.1016/0021-9797\(74\)90252-5](https://doi.org/10.1016/0021-9797(74)90252-5)
13. Samchetsabam G, Ajmal H, Choudhury T. Impact of textile dyes waste on aquatic environments and its treatment. *Environment and Ecology*. 2017;35(3C):2349-53. Available from: <http://www.environmentandecology.com/>